SKINVISIBLE INC Form SC 13G March 09, 2006

UNITED STATES SECURITIES AND EXCHANGE COMMISSION

WASHINGTON, DC 20549						
SCHEDULE 13G						
UNDER THE SECURITIES EXCHANGE ACT OF 1934 (AMENDMENT NO.)*						
SKINVISIBLE, INC.						
(NAME OF ISSUER)						
COMMON STOCK, \$0.001 PAR VALUE						
(TITLE OF CLASS OF SECURITIES)						
830703 10 4						
(CUSIP NUMBER)						
FEBRUARY 27, 2006						
(DATE OF EVENT WHICH REQUIRES FILING OF THIS STATEMENT)						
CHECK THE APPROPRIATE BOX TO DESIGNATE THE RULE PURSUANT TO WHICH THIS SCHEDULE IS FILED:						
[ ] Rule 13d-1(b) [ X ] Rule 13d-1(c) [ ] Rule 13d-1(d)						

\* The remainder of this cover page shall be filled out for a reporting person's initial filing on this form with respect to the subject class of securities, and for any subsequent amendment containing information which would alter the disclosures provided in a prior cover page.

The information required in the remainder of this cover page shall not be deemed to be "filed" for the purpose of Section 18 of the Securities Exchange Act of 1934 ("Act") or otherwise subject to the liabilities of that section of the Act but shall be subject to all other provisions of the Act (however, see the Notes).

1.	NAME OF REPORTING PERSON.  I.R.S. IDENTIFICATION NO. OF ABOVE PERSON (entities only)  EMD CHEMICALS INC.
2.	CHECK THE APPROPRIATE BOX IF A MEMBER OF A GROUP (See Instructions)  (a) [_]

3.	SEC USE O	LY
4.	CITIZENSH NEW Y	P OR PLACE OF ORGANIZATION RK
	mber of hares	5. SOLE VOTING POWER 0
	ficially	6. SHARED VOTING POWER 5,817,525*
	Each porting	7. SOLE DISPOSITIVE POWER 0
	erson With	8. SHARED DISPOSITIVE POWER 5,817,525*
9.	AGGREGATE	AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 5,817,525*
10.		IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES nstructions) [_]
11.	PERCENT O	CLASS REPRESENTED BY AMOUNT IN ROW (9) 9.1%
12.	TYPE OF R	PORTING PERSON (See Instructions) CO
		n option to purchase 5,817,525 shares of Skinvisible, Inc. Commor ble at any time until December 31, 2006.
1.	I.R.S. ID	PORTING PERSON. NTIFICATION NO. OF ABOVE PERSON (entities only) EMICALS US HOLDINGS INC.
2.	(a)	APPROPRIATE BOX IF A MEMBER OF A GROUP (See Instructions) _] _]
3.	SEC USE O	LY
4.	CITIZENSH DELAW	P OR PLACE OF ORGANIZATION RE
Nui	mber of	5. SOLE VOTING POWER
Sl	hares	
Bene	ficially	6. SHARED VOTING POWER 5,817,525*

Ow	ned By				
	Each	7.	SOLE DI	ISPOSITIVE POWER	
Re	porting				
	erson	8.		DISPOSITIVE POWER 5,817,525*	
	With				
9.	AGGREGATE		JNT BENEF 5,817,525	FICIALLY OWNED BY EACH REPORTING PERSON 5*	
10.			THE AGGRE	EGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES ) [_]	
11.	PERCENT C		ASS REPRE	ESENTED BY AMOUNT IN ROW (9)	
12.	TYPE OF F		ING PERS	SON (See Instructions)	
		_		purchase 5,817,525 shares of Skinvisible, Inc. time until December 31, 2006.	Common
1.			CICATION	SON. NO. OF ABOVE PERSON (entities only)	
2.		APPF [_] [_]	ROPRIATE	BOX IF A MEMBER OF A GROUP (See Instructions)	
3.	SEC USE C	NLY			
4.	CITIZENSE			OF ORGANIZATION RAL REPUBLIC OF GERMANY	
Nu	mber of	5.	SOLE VO	OTING POWER	
S	hares			0	
Bene	ficially	6.		VOTING POWER	
Ow	ned By			5,817,525*	
	Each	7.	SOLE DI	ISPOSITIVE POWER	
Re	porting			0	
P	erson	8.		DISPOSITIVE POWER	
	With			5,817,525*	

9. AGGREGATE AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON

5,817,525\*

10.		K IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES Instructions) [_]
	(566	INSTRUCTIONS) [_]
11.	PERCENT (	OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 9.1%
12.	TYPE OF 1	REPORTING PERSON (See Instructions) OO (SEE ITEM 2)
		an option to purchase 5,817,525 shares of Skinvisible, Inc. Common sable at any time until December 31, 2006.
1.	I.R.S. II	REPORTING PERSON. DENTIFICATION NO. OF ABOVE PERSON (entities only) K KGAA
2.	(a)	E APPROPRIATE BOX IF A MEMBER OF A GROUP (See Instructions) [_] [_]
3.	SEC USE	DNLY
4.	CITIZENS	HIP OR PLACE OF ORGANIZATION THE FEDERAL REPUBLIC OF GERMANY
Nu	umber of	5. SOLE VOTING POWER
S	Shares	0
	eficially ned By	6. SHARED VOTING POWER 5,817,525*
	Each	7. SOLE DISPOSITIVE POWER 0
Re	eporting	
P	erson	8. SHARED DISPOSITIVE POWER 5,817,525*
	With	3,017,323
9.	AGGREGATI	E AMOUNT BENEFICIALLY OWNED BY EACH REPORTING PERSON 5,817,525*
10.		K IF THE AGGREGATE AMOUNT IN ROW (9) EXCLUDES CERTAIN SHARES Instructions) [_]
11.	PERCENT (	OF CLASS REPRESENTED BY AMOUNT IN ROW (9) 9.1%
12.	TYPE OF 1	REPORTING PERSON (See Instructions) OO (SEE ITEM 2)

 $<sup>\</sup>star$  Consists of an option to purchase 5,817,525 shares of Skinvisible, Inc. Common Stock, exercisable at any time until December 31, 2006.

ITEM 1.		ISSUER INFORMATION				
	(a)	Name of I	ssuer:			
		:	Skinvisible,	Inc.		
(b) Address of Issuer's Principal Executive Offices:						
			Skinvisible, 6320 S. Sandh Las Vegas, Ne	nill Rd., Su	ite 10	
ITEM 2.		REPORTING	PERSONS INFO	)RMATION		
		Item 2				Item 2(b)
		Name of Pe	ersons Filing	ſ		Address
EMD	Chemicals	Inc.			480 S. Democra Gibbstown, New	
EMD Chemicals US Holdings Inc.				103 Foulk Road	d, Suite 205-11 E 19803	
Chemitra GmbH				Frankfurter St 64293 Darmstac		
Merc	ck KGaA				Frankfurter St 64293 Darmstac	
	Item 2(d	)	Title of Clas	s of Securi	ties:	
Item 2(e)			Common Stock, par value \$0.001			
			CUSIP Number:			
		;	830703 10 4			
ITEM 3.	ITEM 3. IF THIS STATEMENT IS FILED PURSUANT TO RULE 13D-1(B), OR 13D-2(B), CHECK WHETHER THE PERSON FILING IS A:					3D-2(B), CHECK
	<ul> <li>Broker or Dealer registered under Section 15 of the Act.</li> <li>Bank as defined in Section 3(a)(6) of the Act.</li> <li>Insurance Company as defined in Section 3(a)(19) of the Act.</li> <li>Investment company registered under Section 8 of the</li> </ul>				of the Act.	

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		Investment Company Act of 1940.
[	]	An investment adviser in accordance with Rule
		13d-1(b)(1)(ii)(E);
[	]	An employee benefit plan or endowment fund in accordance
		with Rule 13d-1(b)(1)(ii)(F);
[	]	A parent holding company or control person in accordance
		with Rule 13d-1(b)(1)(ii)(G);
[	]	A savings associations as defined in Section 3(b) of the
		Federal Deposit Insurance Act (12 U.S.C. 1813);
[	]	A church plan that is excluded from the definition of an
		investment company under section 3(c)(14) of the Investment
		Company Act of 1940;
[	]	Group, in accordance with Rule 13d-1(b)(1)(ii)(J).

None of the above.

#### ITEM 4. OWNERSHIP

(a) Amount Beneficially Owned:

As of February 27, 2006, EMD Chemicals granted an option to purchase 5,817,525 Stock of Skinvisible, Inc., exercisable December 31, 2006. EMD Chemicals US wholly-owned subsidiary of Chemitra Gmb company of EMD. Merck KGaA is the ultimated of each of Chemitra GmbH, EMD Chemicals and EMD. By virtue of their relationsh companies, each of these entities may be voting power and the power to direct the 5,817,525 shares of Common Stock who beneficially own.

(b) Percent of Class:

EMD Chemicals Inc.
EMD Chemicals US Holdings Inc.
Chemitra GmbH
Merck KGaA

\*\* See Item 4(a) above for description of beneficial ownership.

The foregoing percentages are calculated based on 63,992,773 shares of Common Stock deemed to be outstanding, which assumes the exercise of the option to purchase 5,817,525 shares of Common Stock in addition to 58,175,248 shares of Common Stock reported to be outstanding as of October 27, 2005 in the Quarterly Report on Form 10-QSB of Skinvisible, Inc. for the quarter ended September 30, 2005.

- (c) Number of shares as to which such person has:
  - (i) sole power to vote or to direct the vote:

EMD Chemicals Inc.
EMD Chemicals US Holdings Inc.

0 shares\* 0 shares\*

9.1 %

9.1 %

9.1 %

9.1 %

Chemitra GmbH 0 shares\*
Merck KGaA 0 shares\*

(ii) shared power to vote or to direct the vote:

EMD Chemicals Inc. 5,817,525 shares\*
EMD Chemicals US Holdings Inc. 5,817,525 shares\*
Chemitra GmbH 5,817,525 shares\*
Merck KGaA 5,817,525 shares\*

(iii) sole power to dispose or to direct the disposition of:

EMD Chemicals Inc. 0 shares\*
EMD Chemicals US Holdings Inc. 0 shares\*
Chemitra GmbH 0 shares\*
Merck KGaA 0 shares\*

(iv) shared power to dispose or to direct the disposition of:

EMD Chemicals Inc.	5,817,525 shares*
EMD Chemicals US Holdings Inc.	5,817,525 shares*
Chemitra GmbH	5,817,525 shares*
Merck KGaA	5,817,525 shares*

\*\* See Item 4(a) above for description of beneficial ownership.

ITEM 5. OWNERSHIP OF FIVE PERCENT OR LESS OF A CLASS

Not applicable.

ITEM 6. OWNERSHIP OF MORE THAT FIVE PERCENT ON BEHALF OF ANOTHER PERSON

21.001.

Not applicable.

ITEM 7. IDENTIFICATION AND CLASSIFICATION OF THE SUBSIDIARY WHICH ACQUIRED THE SECURITY BEING REPORTED ON BY THE PARENT HOLDING COMPANY

See Item 4(a) above.

ITEM 8. IDENTIFICATION AND CLASSIFICATION OF MEMBERS OF THE GROUP

The reporting persons are filing this Schedule as a "group" pursuant to Rules 13d-1(k)(1) and 13d-1(c) of the Securities Exchange Act of 1934. As required, attached is an exhibit listing of the members of the group. The reporting persons are not, however, part of a "group" as defined in Rule 13d-1(b)(ii)(J).

ITEM 9. NOTICE OF DISSOLUTION OF GROUP

Not applicable.

ITEM 10. CERTIFICATION

By signing below we each certify that, to the best of our knowledge and belief, the securities referred to above were not acquired and are not held for the purpose of or with the effect of changing or influencing the

control of the issuer of the securities and were not acquired and are not held in connection with or as a participant in any transaction having that purpose or effect.

#### SIGNATURES

After reasonable inquiry and to the best of our knowledge and belief, we certify that the information set forth in this statement is true, complete and correct.

EMD CHEMICALS INC.

Name:

By: /s/ Douglas Brown

Douglas Brown

Title: President and Chief Executive Officer

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EMD CHEMICALS US HOLDINGS INC.

By: /s/ Jens Rohne

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Name: Jens Rohne

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Title: President

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CHEMITRA GMBH

By: /s/ Ulrich Fogel

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Name: Ulrich Fogel

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Title: Director

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MERCK KGAA

By: /s/ Dr. G. Falcke /s/ Thomas Zens

Name: Dr. G. Falcke Thomas Zens

Title: Vice President Senior Manager

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EXHIBIT A

The members of the group are:

Name	Address
EMD Chemicals Inc.	480 S. Democrat Road Gibbstown, New Jersey 08027
EMD Chemicals US Holdings Inc.	103 Foulk Road, Suite 205-11 Wilmington DE, 19803
Chemitra GmbH	Frankfurter Str. 250 64293 Darmstadt, Germany
Merck KGaA	Frankfurter Str. 250 64293 Darmstadt, Germany

EXHIBIT B

#### JOINT FILING AGREEMENT

Pursuant to Rule 13d-1(k) (1) under the Securities Exchange Act of 1934, the undersigned hereby agree to the joint filing on behalf of each of them of a Schedule 13G (including any and all amendments thereto) with respect to the Common Stock of Skinvisible, Inc., and further agree that this Agreement shall be included as an Exhibit to such filings.

The undersigned further agree that each party hereto is responsible for timely filing of such Schedule 13G and any amendments thereto, and for the completeness and accuracy of the information concerning such party contained therein, provided that neither party is responsible for the completeness or accuracy of the information concerning the other party, unless such party knows or has reason to believe that such information is inaccurate.

IN WITNESS WHEREOF, the undersigned have caused this Agreement to be executed this 9th day of March, 2006.

EMD CHEMICALS INC.

By: /s/ Douglas Brown

Name: Douglas Brown

Title: President and Chief Executive Officer

EMD CHEMICALS US HOLDINGS INC.

By: /s/ Jens Rohne

Name: Jens Rohne

Title: President

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CHEMITRA GMBH

By: /s/ Ulrich Fogel

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Name: Ulrich Fogel

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Title: Director

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MERCK KGAA

By: /s/ Dr. G. Falcke /s/ Thomas Zens

Name: Dr. G. Falcke Thomas Zens

Title: Vice President Senior Manager

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